

FasTrack™ Plotter Settings by Material Type

Gerber FastFact # 5261

Supplied by: Product Training / Plotter Business Unit

Last Modified: 2/27/02

Summary: Suggested FasTrack settings for Gerber materials

Material	Knife	Force (g)	Speed (in/sec)	Accel (g's)
220 Clear Enamel Receptive	30	100	24	2.5
225 Clear Enamel Receptive	30	100	24	2.5
3M Controltac Series 180	30	100	12	1.5
3M Floorminders from Gerber	60	250	12	0.5
3M Scotchcal Luminous Film	45	100	24	2.5
3M Scotchcal Series 210 Deluxe Film	30	170	12	0.5
3M Scotchcal Series 210 Fluorescent Film	30	100	24	2.5
3M Scotchcal Series 220 Metallic Film	30	100	24	2.5
3M Scotchcal Series 220 Premium Film	30	100	24	2.5
3M Scotchcal Series 225 Metallic Film	30	100	24	2.5
3M Scotchcal Series 225 Premium Film	30	100	24	2.5
3M Scotchcal Series 230 Translucent Film	30	100	24	2.5
3M Scotchlite Series 280 Reflective Sheeting	60	170	20	0.5
3M Scotchlite Series 280i Reflective Sheeting	60	170	20	0.5
Autotype	30	100	24	2.5
Drafting Vellum	Pen	100	24	2.5
Gerber Automag	60	250	4	0.5
Gerber Glow	30	100	24	2.5
Gerber Heat Transfer Flock	30	100	24	2.5
Gerber HoloGraphix	30	150	24	2.5
Gerber Hot Split Plastisol	30	40	24	2.5
Gerber Imagecal "P"	30	100	12	1.5
Gerber Imagecal "R"	30	170	24	2.5
Gerber Imagecast	30	100	24	2.5
Gerber InstaChange	30	170	24	2.5
Gerber Label Stock - 1 mil	30	170	24	2.5
Gerber Label Stock - 2 mil	30	100	24	2.5

Material	Knife	Force (g)	Speed (in/sec)	Accel (g's)
Gerber Quantum 2000 Series	30	100	24	2.5
Gerber Quantum 4000 Series	30	100	24	2.5
Gerber Static Cling	30	100	12	1.5
Gerber Vision	30	100	20	0.5
GerberMag	60	200	8	0.5
GerberMask I	30	100	24	2.5
GerberMask II	30	130	24	2.5
Heat Transfer Paper	30	30	24	2.5
Imagecast Eclipse	30	100	24	2.5
LexEdge II	45	200	24	2.5
Plain White Paper #20	Pen	100	24	2.5
Plastigraphix PVC-10 HG	45	170	24	2.5
Security Label Stock	30	100	24	2.5
Ulano	30	40	24	2.5