Title: **How to Print Quickly on the Gerber Solara ion™ & Gerber CAT | UV™**

Product: Gerber Solara ion & Gerber CAT | UV

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Summary: This document provides the quick print checklist from the *Gerber Solara ion & Gerber CAT | UV Owner's Guides.*

After you have set up your Gerber Solara ion or Gerber CAT | UV for the first time, use this checklist to help guide you through the steps required to get the machine ready for printing.

Quick-Print Checklist

1. Check the Ink Level by pressing the Ink Level button on the control panel. (Replace ink pouches if necessary.)
2. Clean the heads. (Repeat every four hours of printing or every two hours of idle time)
3. Prep the material. (Normalize and clean for best results)
4. Select the material type: Flat or Roll-to-Roll (Single or Continuous)
5. Load the material. (Flat or Roll-to-Roll)
6. Adjust the UV shield for flat material or adjust the material hold-downs for roll-to-roll material.

Using your selected RIP software

7. Open, adjust and arrange your image(s).
8. Select appropriate material profile and page size.
9. Select the print quality / mode. (ion: 2-pass, 4-pass or 8-pass print mode; CAT | UV: Performance, Production, Quality)
10. Send the job to the printer.

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11. View job information to confirm that the correct material is loaded.
12. Press RUN JOB to begin printing your job.
13. UV lamps will warm-up. (If lamps are not to proper temperature)
14. Job will begin printing.